



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3116-9**Job Sheet 204355****Part No:** D3116-9**Job Qty:** 800 ft**Part Name:** Seal (\$ Per Foot)**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/6/19**Job Tracking No:****Due Date:** 2/12/20**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG D3116 REV.B IPP A: 02.05.15 New Issue NG**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft DEC 06 2019	800 ft	2/12/20	2/12/20	0.00	0.00	Purchasing - 1		MAR 05 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	800 pcs	2/12/20	2/12/20	0.00	0.00	Packaging 2 - 1 - B4B		MAR 05 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S261125**Part:** D3116-9**Job No:** 204355**Serial No/Batch:** S261125**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's

Date: 03/05/20

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					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
120 QC 6	800 pcs	2/12/20	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	APR 13 2020
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	800 pcs	2/12/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	20
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
140 QC 21 - SA FT	800 ft	2/12/20	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	APR 23 2020

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QC 21 - SA - 53

Part Op 100 - ISSUE P/O : _____ SUPPLIER: MINOR RUBBER C OF C IS REQUIRED

Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ZX1267	Seal D3116-9	800 ft (1 ea)	100-Purchasing - Ft	S261174

Job Allocations

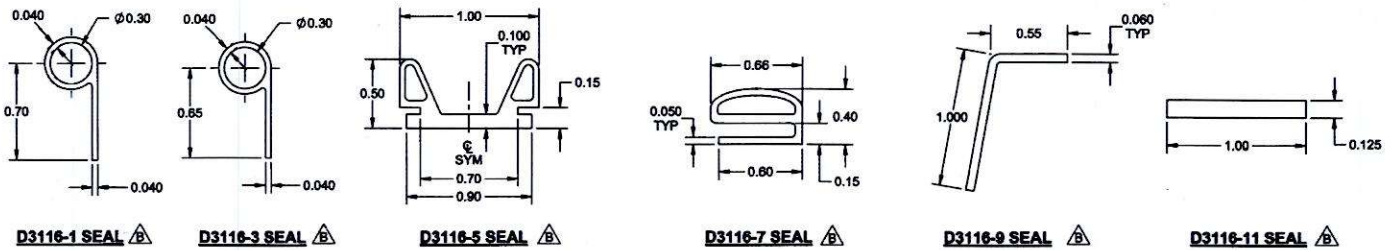
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	ZX1267	800	0	0

Part Specifications

Specifications could not be found.

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SPECIFICATION CONTROL DRAWING



D3116-Y-XXXX SEAL
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG OF D3116-1 = D3116-1-0875
10" LONG OF D3116-3 = D3116-3-0100

DART PN	DESCRIPTION	SUPPLIER	SUPPLIER P/N	MATERIAL	COLOUR
D3116-1-XXXX	SEAL	EAGLE COPTERS	2330-08008-00	RUBBER	BLACK
D3116-3-XXXX	SEAL	EAGLE COPTERS	2330-10696-00	RUBBER	WHITE
D3116-5-XXXX	SEAL	EAGLE COPTERS	2330-00132-00	RUBBER	BLACK
D3116-7-XXXX	SEAL	MINOR RUBBER	ZX2054	RUBBER	BLACK
D3116-9-XXXX	SEAL	MINOR RUBBER	ZX1267	RUBBER	BLACK
D3116-11-XXXX	SEAL	MINOR RUBBER	100S-1.00x1/8	SILICONE TAPE 50 DUROMETER PER MIL-R-5547	RED

RELEASED

2013 MAY 07
Exd 18-309

B		REVISED DRAWING TO CURRENT STANDARD; D3116-1/3/10896-00 WAS 110-180-1 & 2330-00132-00 WAS 110-051-4; UPDATE SUPPLIER COLUMN; ADDED SEAL DIMENSIONS & NOTE 8		RF	18.01.17
A		NEW ISSUE		CP	02.04.15
REV.	DESCRIPTION	BY	DATE		
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	RF	REV. B			
CHECKED	VS	DRAWING NO. D3116			
MFG. APPR.	DD	SHEET 1 OF 1			
APPROVED	VS	SCALE			
DE APPR.	DS	TITLE SEAL			
DATE	18.01.17	NTS			

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE D3116-X REV. B.SLDPRT



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

POHB045338



Supplier: MIR001-VU
Minor Rubber Co. Inc.
49 Ackerman St
Bloomfield, NJ 7003 USA
Phone: 800 433 6886
Fax: 973 893 1399

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045338

PO Date: 12/6/19

Due Date: 2/12/20

DEC 06 2019

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO. 00383283

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	204355	ZX1267	D3116 REV. B	380840-0	Seal D3116-9 : As per Dwg D3116 Rev. B	Firmed <i>XBO</i>		2/12/20	800 ft	0 ft	800 ft	\$1.90/ft	\$1,520.00
												Grand Total: \$1,520.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Minor Rubber Co., Inc.

49 Ackerman Street
Bloomfield, NJ 07003
Phone: (973) 338-6800 Fax: (973)-893-1399

Packing Slip 448581
Minor Rubber Order # 255845
Cust P.O. # POHB045338
Dispatch Date: 03/04/20

RECEIVED

MAR 05 2020

C DART AEROSPACE
U 1270 ABERDEEN STREET.
S HAWKESBURY
T ONTARIO CA K6A1K7
O
M
E

S DART AEROSPACE LTD .
H 1270 ABERDEEN STREET
I HAWKESBURY ONTARIO CANADA K6A 1K7
P
T
O **DART AEROSPACE LTD.**

Pick Line#	Part# - SKU	Style #	Cust. Part #	Description	Compound	Duro	Color	Qty
1	380840-0	ZX-1267		8 FT +/- .250" STRAIGHT LENGTHS	EPDM	70	CHOCOLATE BI	
Customer Line #:								
Country of Origin: United States			Lot# 89564	Cure Date 1Q / 2020	784 FT			
* THE INITIAL QUANTITY QUOTED REPRESENTS THE MINIMUM ORDER QUANTITY REQUIRED FOR THIS ITEM.								
* Prices are based on one run delivery for each quantity quoted.								
* RMA E2 Precision tolerances apply for all cross-sectional dimensions,where a lesser tolerance or no tolerance is stated for subject item(s).								
* In the event of an order, it shall be considered non-cancellable and non-returnable, as this item is a non-standard part. All non-standard parts have a shipment quantity variance of +/-10%.								
* DELIVERY NOTE: Approximately 9 weeks A.R.O								
Taking exception to clause A007, as a FAI does not come with order, it is available at an								

CERTIFICATE OF COMPLIANCE

This is to certify that the item(s) stated in the packing list were produced in accordance with the requirements of the above referenced purchase order, subject to any exceptions, modifications or limitations as may have been stated in our quotation and/ or purchase order acknowledgement; one or both of which were previously provided.

David C. Humphrey

President

Fedex-7792832-2456



Minor Rubber Co., Inc.

49 Ackerman Street
Bloomfield, NJ 07003

Phone: (973) 338-6800 Fax: (973)-893-1399

Packing Slip 448581

Minor Rubber Order # 255845

Cust P.O. # POHB045338

Dispatch Date: 03/04/20

C DART AEROSPACE
U 1270 ABERDEEN STREET.
S HAWKESBURY
T ONTARIO CA K6A1K7
O
M
E

S DART AEROSPACE LTD .
H 1270 ABERDEEN STREET
I
P HAWKESBURY ONTARIO CANADA K 6A 1K7
T
O

additional cost of \$150.00, but a revised PO would be needed to show the FAI with pricing.

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President